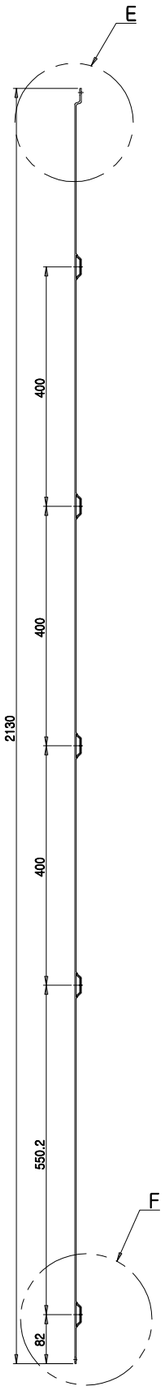
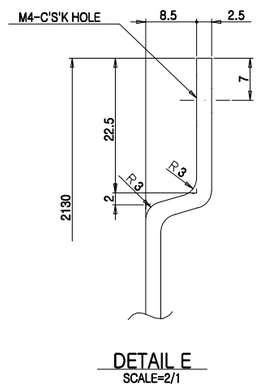
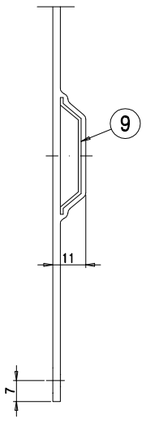
SPECIFICATION APPLIED



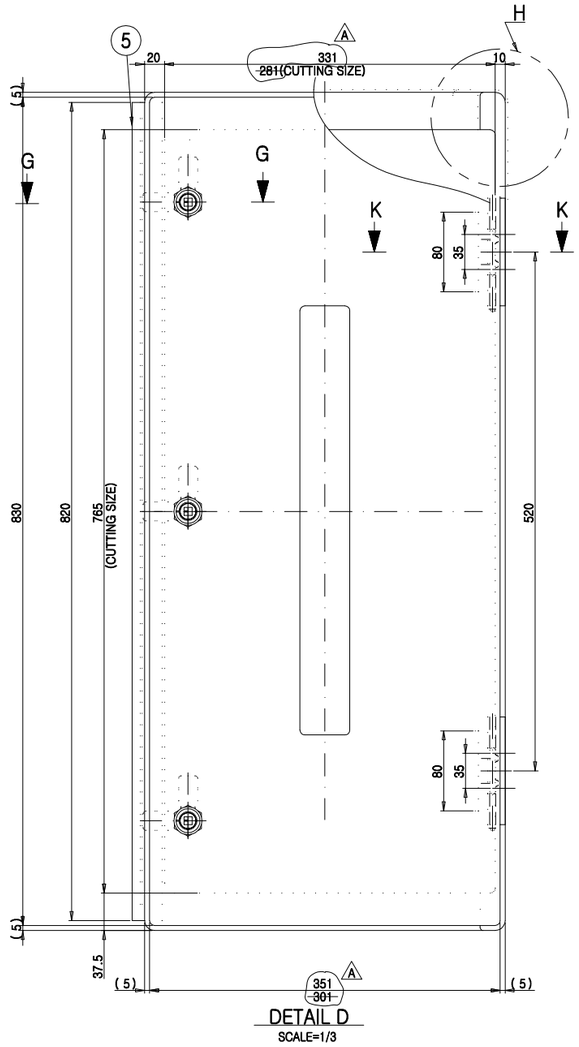
SECTION B-B
SCALE=1/5



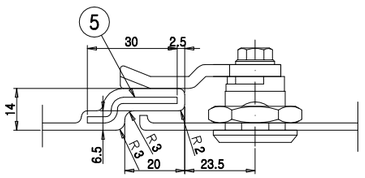
DETAIL E
SCALE=2/1



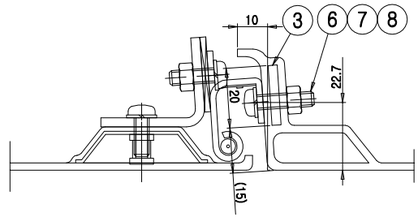
DETAIL F
SCALE=1/1



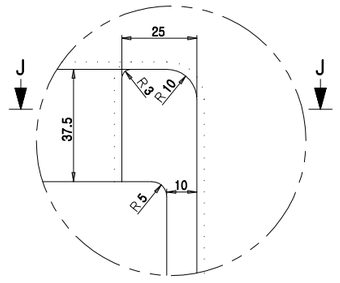
DETAIL D
SCALE=1/3



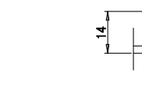
SECTION G-G
SCALE=1/1



SECTION K-K
SCALE=1/1



DETAIL H
SCALE=1/1



DETAIL #5
SCALE=1/1

DETAIL #9
SCALE=1/1

SECTION J-J
SCALE=1/1

NOTE
1. AN INTERIOR PANEL'S COLOR(RAL 7047) AND SURFACE SHALL BE MANUFACTURED AFTER SAMPLE'S APPROVAL BY CUSTOMER

품번 NO.	부품 번호 PART NO.	품 명 DESCRIPTION	재 질 MATERIAL	수량 Q'TY	중량 W.T	비 고 REMARKS
9	RFP51411EJ0-009	STIFFENER	A1050P	1		T1
8	RS60401-006S	NUT,HEX	SUS304	4		M5
7	RS60801-005S	WASHER,SPRING	SUS304	4		M5
6	RS60606-149S	SCREW,P.H	SUS304	4		M5x20
5	RFP51411EJ0-005	SEAT,TAP	SUS304	1		T2x820
4	RFP51411EJ0-004	SEAT,TAP	SUS304	1		T4x100x100
3	RFP51411EJ0-003	SEAT,TAP	SUS304	2		T3x80x20
2	RFP57111EJ0	PANEL,INSPECTION	ASSY	1		
A 1	RFP51411EJ0-001A	PANEL	FRP	1		T2.5

승인 APP	HyunGyu Ryu 2015.02.09	재질 MAT'L	ASSY
검도 CHK	JinWook Bae 2015.02.09	총중량 G. W	
설계 DGN	HeonUk Lee 2015.02.09	일반공차	MC WD CT
제도 DRG	HeeSook Jeong 2015.02.09	B	
		SIZE	A1

명 칭 TITLE: PANEL,FUNNEL,TYPE A(2/2)

도면 번호 DRG. NO: RFP51411EJ0 (MS) Ver. 00 Rev. -A

SCALE 1/5 | 매수 SHEET 2 of 2

RSD1402 | RFP- | 년-PRJT | 경리번호

HYUNDAI Rotem 현대로템주식회사

기호 MARK	일자 DATE	변경내역 DETAIL OF REVISION(E.C ZONE)	설변번호 E.C NO.	설계 DGN	검도 CHK	승인 APP
A X4	2016.08.11	CHANGED DIM ACCORDING TO THE REQUEST OF TVS	RSD1402-U203	H.U.LEE	S.B.LEE	H.G.JEONG

참조번호 REF. NO.

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CATIA

구분		A	B
주물 CASTING	주물 구분등급	(±)	
	~20M	9	14
	~15M	7	12
	~12M	6	10
	~9M	5	9
	~4M	4	6
	~2M	3	4
	~1M	2	3
	~315	1	2
	~120	1	2
	~30	1	1
용접 WELDING	용접 구분등급	A	B
	~20M	-	6.0
	~15M	-	5.0
	~12M	-	4.0
	~9M	-	3.0
	~4M	0.8	2.0
	~2M	0.5	1.2
	~1M	0.3	0.8
	~315	0.2	0.5
	~120	0.15	0.3
	~30	0.1	0.2
3 ~ 6		0.05	0.1
등급 GRADE		A	B
가공 MACHINING	가공 구분등급	(±)	
규정치없은 일반공차표 GENERAL TOLERANCE			

수치		A	B
치수	~ 40	2	4
	~ 30	2	3
	~ 10	1	1.5
	< 3	0.5	1
길이	~ 3150	-	7
	~ 1600	4	5
	~ 800	3	4
	~ 400	2	3
	~ 200	1.5	2
	~ 100	1	1.5
등급 GRADE		A	B